

# SAFETY DATA SHEET



according to Regulation (EC) No. 1907/2006, as amended

## SANTOPRENE® 8271-55 LF3001 NAT (PS)

Version	Revision Date:	SDS Number:	Date of last issue: 17.03.2023
1.1	22.09.2025	000000054321	Date of first issue: 17.03.2023

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### 1.1 Product identifier

Trade name : SANTOPRENE® 8271-55 LF3001 NAT (PS)  
Product code : 000000000027021503

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Plastic processing industry

### 1.3 Details of the supplier of the safety data sheet

Company : Celanese Sales Germany GmbH  
Am Unisyspark 1  
65843 Sulzbach (Taunus), Germany

E-mail address of person responsible for the SDS : HazCom@celanese.com

### 1.4 Emergency telephone number

CHEMTREC: +1 703 527 3887 (Collect calls accepted)

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Long-term (chronic) aquatic hazard, Category 3 : H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Metals in massive form, alloys, mixtures containing polymers and mixtures containing elastomers do not require a label according to this Annex, if they do not present a hazard to human health by inhalation, ingestion or contact with skin or to the aquatic environment in the form in which they are placed on the market, although classified as hazardous in accordance with the criteria of this Annex (Regulation (EC) No 1272/2008, Annex I, 1.3.4.1.).

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

Chemical nature : Thermoplastic elastomer

##### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
zinc oxide	1314-13-2 215-222-5 030-013-00-7 01-2119463881-32-0224, 01-2119463881-32-0224	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	$\geq 0,25 - < 1$

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

General advice : Do not leave the victim unattended.

If inhaled : If inhalation of melt processing fumes occurs, remove to fresh air.  
Move to fresh air in case of accidental inhalation of vapours or decomposition products.  
If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : Cool skin rapidly with cold water after contact with molten material.  
Do not peel solidified product off the skin.  
Burns must be treated by a physician.

In case of eye contact : Remove contact lenses.  
Protect unharmed eye.  
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

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### 4.2 Most important symptoms and effects, both acute and delayed

None known.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Water  
Foam  
Dry chemical  
Carbon dioxide (CO<sub>2</sub>)

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : Flammable hydrocarbon-like  
Formaldehyde  
Hazardous decomposition products due to incomplete combustion  
Carbon oxides  
Fumes

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Standard procedure for chemical fires.  
Prevent fire extinguishing water from contaminating surface water or the ground water system.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Ensure adequate ventilation.  
Use personal protective equipment.  
Avoid dust formation.  
Avoid breathing dust.  
Material can create slippery conditions.

### 6.2 Environmental precautions

Environmental precautions : Should not be released into the environment.

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### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.  
Sweep up and shovel.  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Provide adequate ventilation.  
Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapours.  
Avoid breathing fume.  
For personal protection see section 8.  
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
Minimize dust generation and accumulation.  
Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : During processing, dust may form explosive mixture in air.  
Provide appropriate exhaust ventilation at machinery and at places where dust can be generated.

Hygiene measures : General industrial hygiene practice.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Maintain dryness of resin Electrical installations / working materials must comply with the technological safety standards.  
Handle with care. Keep in a dry, cool place.

Advice on common storage : No materials to be especially mentioned.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
zinc oxide	1314-13-2	GV	4 mg/m <sup>3</sup> (Zinc)	DK OEL

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		GV (Fumes)	4 mg/m <sup>3</sup> (Zinc)	DK OEL
		S	4 mg/m <sup>3</sup> (Zinc)	DK OEL
		S (Fumes)	8 mg/m <sup>3</sup> (Zinc)	DK OEL

### 8.2 Exposure controls

#### Engineering measures

Local exhaust  
Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation.

#### Personal protective equipment

Eye/face protection : Safety glasses  
Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Protective suit

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.  
Use respiratory protective equipment when using this product at elevated temperatures (see section 8).  
Use respirator when performing operations involving potential exposure to vapour of the product.  
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : solid

Form : pellets

Odour : slight

Odour Threshold : No data available

Melting point/ range : For further information, refer to the product technical data sheet.

Boiling point/boiling range : Not applicable

Upper explosion limit / Upper flammability limit : Not applicable

Lower explosion limit / Lower flammability limit : Not applicable

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Flash point	:	Not applicable
Auto-ignition temperature	:	For further information, refer to the product technical data sheet.
Decomposition temperature	:	Not applicable
pH	:	substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	Not applicable
Density	:	0,8 - 2,0 g/cm <sup>3</sup>

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions	:	Hazardous polymerisation does not occur. Stable under recommended storage conditions. No hazards to be specially mentioned. Dust may form explosive mixture in air.
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### 10.4 Conditions to avoid

Conditions to avoid	:	No data available
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### 10.5 Incompatible materials

Materials to avoid	:	acetal homopolymers and acetal copolymers Halogenated compounds Strong oxidizing agents
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### 10.6 Hazardous decomposition products

Carbon monoxide

Thermal decomposition can lead to release of irritating gases and vapours.

Exposure to decomposition products may be a hazard to health.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

#### Skin corrosion/irritation

Not classified due to lack of data.

#### Serious eye damage/eye irritation

Not classified due to lack of data.

#### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified due to lack of data.

#### Respiratory sensitisation

Not classified due to lack of data.

#### Germ cell mutagenicity

Not classified due to lack of data.

#### Carcinogenicity

Not classified due to lack of data.

#### Reproductive toxicity

Not classified due to lack of data.

#### STOT - single exposure

Not classified due to lack of data.

#### STOT - repeated exposure

Not classified due to lack of data.

#### Aspiration toxicity

Not classified due to lack of data.

### 11.2 Information on other hazards

#### Endocrine disrupting properties

Not classified due to lack of data.

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 12: Ecological information

#### 12.1 Toxicity

No data available

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

##### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

#### 12.6 Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

No data available

#### 12.7 Other adverse effects

##### Product:

Additional ecological information : No data available

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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### SECTION 14: Transport information

#### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good

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**RID** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.2 UN proper shipping name

**ADR** : Not regulated as a dangerous good

**RID** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good

**RID** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**RID** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

Regulation (EU) No 2024/590 on substances that de- : Not applicable

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plete the ozone layer  
Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable  
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable  
REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 47,56 %

### Other regulations:

When evaluating a workplace, measures must be taken to ensure that employees are not exposed to conditions that may pose a risk during pregnancy or breastfeeding (cf. The Danish Working Environment Authority's Executive Order on The Performance of Work)

### 15.2 Chemical safety assessment

Chemical Safety Assessment (CSA) is not required

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## SECTION 16: Other information

### Full text of H-Statements

H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
DK OEL : Denmark. Occupational Exposure Limits  
DK OEL / S : Exposure period of 15 minutes  
DK OEL / GV : Long term exposure limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good La-

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laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

#### Classification of the mixture:

Aquatic Chronic 3

H412

#### Classification procedure:

Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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