Mitsubishi Engineering-Plastics Corp.

Iupital™ FG2025MZ

Mitsubishi Engineering-Plastics Corp - Acetal (POM) Copolymer

Friday, February 10, 2023

General Information

Product Description

GF reinforced; Drinking water standard acquired

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Regarding available country, please inquire via our website.			
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight		
Features	• Drinking Water Contact Acceptable	• High Rigidity	
Uses	• Automotive Applications • Automotive Electronics	• Electrical/Electronic Applications • General Purpose	

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.59	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	6.3	cm³/10min	ISO 1133
Water Absorption - 60% RH (23°C)	0.20	%	Internal Method
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	9800	MPa	ISO 527-1/1
Tensile Stress (Break)	135	MPa	ISO 527-2/5
Tensile Strain (Break)	3.0	%	ISO 527-2/5
Flexural Modulus [2]	8800	MPa	ISO 178
Flexural Stress [2]	200	MPa	ISO 178
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (23°C)	9.0	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	60	kJ/m²	ISO 179
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			
0.45 MPa, Unannealed	164	°C	ISO 75-2/B
1.8 MPa, Unannealed	162	°C	ISO 75-2/A
Melting Temperature	166	°C	ISO 11357-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	80	°C
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Rear Temperature	180	°C
Middle Temperature	190	°C
Front Temperature	200	°C
Nozzle Temperature	180 to 210	°C
Mold Temperature	60 to 100	°C
Injection Pressure	50.0 to 100	MPa

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Injection	Nominal Value	Unit
Injection Rate	Moderate	
Screw Speed	80 to 120	rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 2.0 mm/min