SAFETY DATA SHEET

Version #: 02
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	IUPILON S-2000R 9001
Registration number	-
Synonyms	None.
SDS number	GEU IUPILON020 V3,0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Injection molding,extrusion molding,material for compounds
Uses advised against	Seek expert judgment if the intended use is different from the recommended use

1.3. Details of the supplier of the safety data sheet

Company name	Mitsubishi Engineering-Plastics Corp.
Address	Shiodome Sumitomo-Bldg.1-9-2,Higashi-shinbashi, Minato Ward,Tokyo 105-0021,Japan
Department in Charge	Environment and Quality Assurance Department
Telephone Number	+81-3-6274-9060
Facsimile Number	+81-3-6274-9085
Email Address	MEP_HO_SDS@m-ep.co.jp
EU Supplier/Importer	MEP Europe GmbH
Address	Schiessstr. 30, Geb.18 40549 Düsseldorf Germany
Telephone Number	+49-211-52054-20
Facsimile Number	+49-211-52054-272
Email Address	safety@mepeu.com
Emergency Telephone Number	+49-211-52054-20

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Polycarbonate
Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.

Supplemental label information None.

2.3. Other hazards This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polycarbonate	≥ 99	25971-63-5 -	-	-	
	Classification: -				
rbon black	0,1 - 1	1333-86-4 215-609-9	-	-	
	Classification: Carc. 2;H351				

nd symbols that may be used above

estimate.

nt and very bioaccumulative substance.
oaccumulative and toxic substance.
has been assigned Union workplace exposure limit(s).
are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

aid measures

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

t aid measures

Move to fresh air. Call a physician if symptoms develop or persist.

Wash off with soap and water. Get medical attention if irritation develops and persists.

Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur.

mptoms e and

Dusts may irritate the respiratory tract, skin and eyes.

Treat symptomatically.

tention needed

ighting measures

No unusual fire or explosion hazards noted.

dia

shing

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

uishing

Do not use water jet as an extinguisher, as this will spread the fire.

rising r mixture

During fire, gases hazardous to health may be formed.

ters

e efighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

ng

Use water spray to cool unopened containers.

Use standard firefighting procedures and consider the hazards of other involved materials.

dental release measures

ons, protective equipment and emergency procedures

cy

Wear appropriate personal protective equipment.

sponders

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

ecautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will sediment in water systems. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. The product is insoluble in water.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Belgium. OEL. Exposure Limit Values to Chemical Substances at Work, Code of Well-being at work, Book VI, Title 1 - Chemical agents, as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3

Croatia. OELs (GVI). Regulation on Protection of Workers against Exposure to Dangerous Chemicals at Work, OELs and Biological Limit Values, Annex I (NN 91/2018), as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	MAC	3,5 mg/m3
	STEL	7 mg/m3

Cyprus. OELs. Control of factory atmosphere and dangerous substances in factories regulation, PI 311/73, as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	3,5 mg/m3

Czech Republic. Occupational exposure limit values of chemicals at work (Decree on protection of health at work, 361/2007, Annex 2, Part A & Annex 3, Part A, as amended)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	10 mg/m3	Dust.

Denmark. Work Environment Authority. Exposure Limits for Substances & Materials, Annex 2

Components	Type	Value
Carbon black (CAS 1333-86-4)	STEL	7 mg/m3
	TLV	3,5 mg/m3

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances (Regulation No. 105/2001, Annex), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	5 mg/m3	Total dust.

Finland. HTP-arvot, App 3., Binding Limit Values, Social Affairs and Ministry of Health

Components	Type	Value
Carbon black (CAS 1333-86-4)	STEL	7 mg/m3
	TWA	3,5 mg/m3

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as updated

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	4 mg/m3	Inhalable dust.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	AGW	10 mg/m3	Inhalable fraction.
		1,25 mg/m3	Respirable fraction.

Greece. OELs, Presidential Decree No. 307/1986, as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	STEL	7 mg/m3
	TWA	3,5 mg/m3

Hungary. OELs. Decree on protection of workers exposed to chemical agents (5/2020. (II.6)), Annex 1&2, as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable dust.

Iceland. OELs. Regulation 390/2009 on Pollution Limits and Measures to Reduce Pollution at the Workplace, as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	3,5 mg/m3

Ireland. OELVs, Schedules 1 & 2, Code of Practice for Chemical Agents and Carcinogens Regulations

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

Italy. OELs (Legislative Decree n.81, 9 April 2008), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

Lithuania. OELs. Occupational Exposure Limit Values for Chemical Substances (Hygiene Norm HN 23:2011; Order No. V-824/A1-389), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	5 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Poland. Maximum permissible concentrations and intensities of harmful factors in the work environment (Dz.U.Poz. 1286/2018, Annex 1)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	4 mg/m3	Inhalable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796-2014)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Fume.

Slovakia. OELs. Maximum permissible exposure limits for chemical factors in workplace air (Regulation No 355/2006, Annex 1, Table 1, as amended)

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	2 mg/m3

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Ann. I 100/2001), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	KTV	20 mg/m3	Inhalable fraction.
		2,5 mg/m3	Respirable fraction.

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Annex I), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	10 mg/m3	Inhalable fraction.
		1,25 mg/m3	Respirable fraction.

Spain. OELs. INSST, Límites de Exposición Profesional Para Agentes Químicos, Table 1-Valores Límites Ambientales (VLAs)

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	3,5 mg/m3

Sweden. OELs (Annex 1). Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2018:1), as amended

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	5 mg/m3	Inhalable dusts and mists.
		1 mg/m3	Inhalable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz: Aktuelle MAK-Werte

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Respirable dust.
		10 mg/m3	Inhalable dust.

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value
Carbon black (CAS 1333-86-4)	STEL	7 mg/m3
	TWA	3,5 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

- Other Wear suitable protective clothing.

Respiratory protection Wear respirator with dust filter.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Form	Granular.
Color	Black
Odor	Not available.
Melting point/freezing point	Not available.
Boiling point or initial boiling point and boiling range	Not available.
Flammability	Oxygen index 26 or more
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Flash point	Not available.
Auto-ignition temperature	≥1022 °F (≥550 °C)
Decomposition temperature	Not available.
pH	Not available.
Kinematic viscosity	Not available.
Solubility	
Solubility (water)	insoluble in water.
Partition coefficient (n-octanol/water) (log value)	Not available.
Vapor pressure	Not available.
Density and/or relative density	
Relative density	1,2
Vapor density	Not available.
Particle characteristics	Not available.

9.2. Other information

9.2.1. Information with regard to physical hazard classes	No relevant additional information available.
9.2.2. Other safety characteristics	No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidizing agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Dust may irritate the eyes.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Dusts may irritate the respiratory tract, skin and eyes.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	Not known.

Components	Species	Test Results
Carbon black (CAS 1333-86-4)		
Acute		
Oral		
LD50	Rat	> 8000 mg/kg

Skin corrosion/irritation Due to partial or complete lack of data the classification is not possible.

Serious eye damage/eye irritation Due to partial or complete lack of data the classification is not possible.

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization Due to partial or complete lack of data the classification is not possible.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon black (CAS 1333-86-4)	2B Possibly carcinogenic to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

11.2. Information on other hazards

Endocrine disrupting properties This mixture does not contain any substances having endocrine disrupting properties with respect to human health as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.

Other information This product has no known adverse effect on human health.

SECTION 12: Ecological information

12.1. Toxicity Based on available data, the classification criteria are not met for hazardous to the aquatic environment, long term. Due to partial or complete lack of data the classification for hazardous to the aquatic environment, acute hazard, is not possible.

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential Not available.

Partition coefficient n-octanol/water (log Kow) Not available.

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil Not available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Endocrine disrupting properties This mixture does not contain any substances having endocrine disrupting properties with respect to the environment as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.

12.7. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	Not regulated as dangerous goods.
14.2. UN proper shipping name	Not regulated as dangerous goods.
14.3. Transport hazard class(es)	
Class	Not assigned.
Subsidiary hazard	-
Hazard No. (ADR)	Not assigned.
Tunnel restriction code	Not assigned.
14.4. Packing group	-
14.5. Environmental hazards	No.
14.6. Special precautions for user	Not assigned.

RID

14.1. UN number	Not regulated as dangerous goods.
14.2. UN proper shipping name	Not regulated as dangerous goods.
14.3. Transport hazard class(es)	
Class	Not assigned.
Subsidiary hazard	-
14.4. Packing group	-
14.5. Environmental hazards	No.
14.6. Special precautions for user	Not assigned.

ADN

14.1. UN number	Not regulated as dangerous goods.
14.2. UN proper shipping name	Not regulated as dangerous goods.
14.3. Transport hazard class(es)	
Class	Not assigned.
Subsidiary hazard	-
14.4. Packing group	-
14.5. Environmental hazards	No.
14.6. Special precautions for user	Not assigned.

IATA

14.1. UN number	Not regulated as dangerous goods.
14.2. UN proper shipping name	Not regulated as dangerous goods.
14.3. Transport hazard class(es)	
Class	Not assigned.
Subsidiary hazard	-
14.4. Packing group	-
14.5. Environmental hazards	No.
14.6. Special precautions for user	Not assigned.

IMDG

14.1. UN number	Not regulated as dangerous goods.
14.2. UN proper shipping name	Not regulated as dangerous goods.
14.3. Transport hazard class(es)	
Class	Not assigned.
Subsidiary hazard	-
14.4. Packing group	-
14.5. Environmental hazards	
Marine pollutant	No.
EmS	Not assigned.
14.6. Special precautions for user	Not assigned.

14.7. Maritime transport in bulk according to IMO instruments Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Carbon black (CAS 1333-86-4)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex I, as amended

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex II, as amended

Not listed.

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

Contains a substance which is included on the TRGS 905 list of carcinogenic, germ cell mutagenic and reproductive toxic substances

Carbon black (CAS 1333-86-4)	Anorganische Faserstäube, soweit nicht erwähnt (ausgenommen Gipsfasernund Wollastonitfasern)

France regulations

France INRS Table of Occupational Diseases

Not regulated.

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
vPvB: Very persistent and very bioaccumulative.

References Not available.

Information on evaluation method leading to the classification of mixture	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
Full text of any statements, which are not written out in full under sections 2 to 15	H351 Suspected of causing cancer.
Revision information	None.
Training information	Follow training instructions when handling this material.
Disclaimer	MEP cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.