

TECHNICAL DATA SHEET

ROMILOY[®] 3020/01-4 M15

ROMIRA

ASA/PA, injection moulding grade, 15% mineral filled, impact-resistant, scratch-resistant, UV stabilized

PROPERTY	Test Method	Condition	Unit	Value*	
MECHANICAL.....				Dry as molded	conditioned**
Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	3,600	2,400
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	50	36
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	25	40
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	3,400	1,850
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	78	53
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	7	7.5
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m ²	-	3.6
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	n.b.	-
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m ²	n.b.	-

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C	g/cm ³	1.20	-
Moisture Absorption (equilibrium)	DIN EN ISO 62	23 °C, 50 % r.h.	%	-	0.75

THERMAL.....

Heat deflection temperature (HDT/B)	DIN EN ISO 75-1	0,45 MPa	°C	146	-
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	124	-
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	260 °C, 5 kg	g/10 min	27	-
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.5 - 0.7	-
Flammability (own test)	UL94	1.5 mm	--	HB	-
Burning Rate	DIN 75200	3 mm	mm/min	18	-

* = The given values are guide values only and no binding minimal values or product specifications. Factors as the mould design, processing conditions and colouring of the product may influence the properties. The information is given in good faith and based on our current knowledge, but the actual application is beyond our control. Thus the processors is responsible for carrying out their own tests and experiments. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Unless otherwise stated, tests were carried out in a standard atmosphere (23/50)

** = Conditioned according to DIN EN ISO 1110