

SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR
1910.1200

Polyethylene Hexene Copolymer (HDPE)

Version Revision Date:
1.10 10/05/2022

Print Date: 10/11/2022
Date of last issue: 09/15/2022

GHS label elements

Hazard pictograms : No Hazard Symbol required

Signal word : No signal word

Hazard statements : PHYSICAL HAZARDS:
Not classified as a physical hazard under GHS criteria.
HEALTH HAZARDS:
Not classified as a health hazard under GHS criteria.
ENVIRONMENTAL HAZARDS:
Not classified as an environmental hazard under GHS criteria.

Precautionary statements : **Prevention:**
No precautionary phrases.
Response:
No precautionary phrases.
Storage:
No precautionary phrases.
Disposal:
No precautionary phrases.

Other hazards

Combustible dust

Other hazards which do not result in classification

Spilled product may present a dangerous slipping hazard.

The classification of this material is based on OSHA HCS 2012 criteria.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

Chemical name	Synonyms	CAS-No.	Concentration (% w/w)
Polymer of ethene / hex-1-ene	1-Hexene, polymer with ethene	25213-02-9	>= 99

No Hazardous ingredients, or are below required disclosure limits

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SECTION 4. FIRST-AID MEASURES

- General advice : Not expected to be a health hazard when used under normal conditions.
- If inhaled : No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.
- In case of skin contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.
- In case of eye contact : Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
- If swallowed : In general no treatment is necessary unless large quantities are swallowed, however, get medical advice.
- Most important symptoms and effects, both acute and delayed : Not considered to be an inhalation hazard under normal conditions of use.
Possible respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.
No specific hazards under normal use conditions.
Skin irritation signs and symptoms may include a burning sensation, redness, or swelling.
No specific hazards under normal use conditions.
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.
No specific hazards under normal use conditions.
Ingestion may result in nausea, vomiting and/or diarrhoea.
- Protection of first-aiders : When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
- Indication of any immediate medical attention and special treatment needed : Call a doctor or poison control center for guidance. Treat symptomatically.

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SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
- Unsuitable extinguishing media : Do not use water in a jet.
- Specific hazards during firefighting : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Hazardous combustion products may include:
A complex mixture of airborne solid and liquid particulates and gases (smoke).
Carbon monoxide may be evolved if incomplete combustion occurs.
- Unidentified organic and inorganic compounds.
- Specific extinguishing methods: Standard procedure for chemical fires.
- Further information : Clear fire area of all non-emergency personnel.
Keep adjacent containers cool by spraying with water.
- Special protective equipment for firefighters : Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Observe all relevant local and international regulations.
Avoid raising a dust cloud.
Material can create slippery conditions.
Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.
Do not breathe fumes, vapour.
Do not operate electrical equipment.
- Environmental precautions : Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. Use appropriate containment to avoid environmental contamination.
Ventilate contaminated area thoroughly.

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Further information on storage stability : Tanks must be clean, dry and rust-free.
Must be stored in a diked (bunded) well- ventilated area, away from sunlight, ignition sources and other sources of heat.
Drums should be stacked to a maximum of 3 high.

Storage Temperature:
Ambient.

Packaging material : Suitable material: For containers or container linings, use mild steel or high density polyethylene.

Specific use(s) : Not applicable

Ensure that all local regulations regarding handling and storage facilities are followed.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

For dusty conditions, ACGIH recommends for insoluble and poorly soluble particles not otherwise specified an 8-hour TWA of 10mg/m³ (inhalable particles), and 3 mg/m³ (respirable particles). For dusty conditions, OSHA recommends for particulates not otherwise regulated an 8-hour TWA of 15 mg/m³ (total dust), and 5 mg/m³ (respirable fraction). Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods <http://www.cdc.gov/niosh/>

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods <http://www.osha.gov/>

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Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances <http://www.hse.gov.uk/>
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany <http://www.dguv.de/inhalt/index.jsp>
L'Institut National de Recherche et de Sécurité, (INRS), France <http://www.inrs.fr/accueil>
Monitoring the oxygen content of the air is often the best means of ensuring safety. There are substantial risks if the concentration of oxygen in the atmosphere varies from the normal (20.8%) under normal atmospheric pressure.

Engineering measures : Adequate ventilation to control airborne concentrations. Local exhaust ventilation is recommended. Eye washes and showers for emergency use. The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:

General Information:

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

Practice good housekeeping.

Personal protective equipment

Respiratory protection : In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers.

Select a suitable P1 air purifying respirator for inert particles

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Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.

Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing.

Hand protection Remarks	: Recommended preventive skin protection Protective gloves against thermal risks Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model.
Eye protection	: Safety glasses with side-shields
Skin and body protection	: Where risk of splashing or in spillage clean up, use chemical resistant one-piece overall with integral hood, chemical resistant knee length boots and chemical resistant gloves. Otherwise use chemical resistant apron and gauntlets. For spillage clean up use chemical resistant knee length boots.
Protective measures	: Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

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Thermal hazards : When handling heated product, wear heat resistant gloves, safety hat with chin strap, face shield (preferably with a chin guard), safety glasses, heat resistant coveralls (with cuffs over gloves and legs over boots), neck protection and heavy duty boots, e.g. leather for heat resistance.

Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.

Environmental exposure controls

General advice : Take appropriate measures to fulfill the requirements of relevant environmental protection legislation. Avoid contamination of the environment by following advice given in Section 6. If necessary, prevent undissolved material from being discharged to waste water. Waste water should be treated in a municipal or industrial waste water treatment plant before discharge to surface water.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid

Colour : White, colourless, translucent

Odour : Mild

Odour Threshold : Not determined

pH : Not applicable

Melting point/freezing point : 115 - 135 °C / 239 - 275 °F

Boiling point/boiling range : Not applicable

Flash point : Not applicable

Evaporation rate : Not applicable

Flammability
Flammability (solid, gas) : Data not available

Lower explosion limit and upper explosion limit / flammability limit

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Upper explosion limit /
upper flammability limit : Not applicable

Lower explosion limit /
Lower flammability limit : Not applicable

Vapour pressure : Data not available (50.0 °C / 122.0 °F)

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Relative vapour density	: Not applicable
Relative density	: 0.918 - 0.965 Method: ASTM D4052
Density	: 0.918 - 0.965 g/cm ³ (20 °C / 68 °F) Method: ASTM D4052
Solubility(ies)	
Water solubility	: Insoluble
Partition coefficient: noctanol/water	: Not applicable
Auto-ignition temperature	: > 300 °C / 572 °F
Decomposition temperature	: > 300 °C / 572 °F
Viscosity	
Viscosity, dynamic	: Not applicable
Viscosity, kinematic	: Not applicable
Explosive properties	: Not applicable
Oxidizing properties	: Not applicable
Surface tension	: Not determined
Conductivity	: Data not available
Molecular weight	: > 25,000 g/mol
Particle size	: Data not available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	: Stable. Accumulation of dust can create an explosion hazard. Dust can be ignited by static electricity, sparks and heat.
Possibility of hazardous reactions	: Reacts with strong oxidising agents. Hazardous polymerisation does not occur.

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Conditions to avoid	: Extremes of temperature and direct sunlight.
Incompatible materials	: Strong oxidising agents.
Hazardous decomposition products	: Hazardous combustion products may include: Carbon dioxide (CO ₂) Carbon monoxide. Organic Substances

SECTION 11. TOXICOLOGICAL INFORMATION

Basis for assessment : Information given is based on data from similar products.
Unless indicated otherwise, the data presented is
representative of the product as a whole, rather than for
individual component(s). Information given is based on data
from similar products.

Information on likely routes of exposure

Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and
accidental ingestion. **Acute toxicity**

Components:

Polymer of ethene / hex-1-ene:

Acute oral toxicity : Remarks: Based on available data, the classification criteria
are not met.

Acute inhalation toxicity : Remarks: Based on available data, the classification criteria
are not met.

Acute dermal toxicity : Remarks: Based on available data, the classification criteria
are not met.

Skin corrosion/irritation

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

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Respiratory or skin sensitisation

Components:

Polymer of ethene / hex-1-ene:

Remarks: For respiratory sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

Remarks: Based on available data, the classification criteria are not met.

Carcinogenicity

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

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STOT - single exposure

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Components:

Polymer of ethene / hex-1-ene:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Components:

Polymer of ethene / hex-1-ene:

Not considered an aspiration hazard.

Further information

Components:

Polymer of ethene / hex-1-ene:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12. ECOLOGICAL INFORMATION

Basis for assessment : Information given is based on product testing.
Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Components:

Polymer of ethene / hex-1-ene:

Toxicity to fish (Acute toxicity) : Remarks: Practically non toxic, LC/EC/IC 50 > 100 mg/l .

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Toxicity to algae (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Toxicity to fish (Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Remarks: NOEC/NOEL > 100 mg/l

Toxicity to microorganisms (Acute toxicity) : Remarks: Data not available

Persistence and degradability Components:

Polymer of ethene / hex-1-ene:

Biodegradability : Remarks: Not readily biodegradable.

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Bioaccumulative potential

Components:

Polymer of ethene / hex-1-ene:

Bioaccumulation : Remarks: Has the potential to bioaccumulate.

Mobility in soil

Components:

Polymer of ethene / hex-1-ene:

Mobility : Remarks: Floats on water.

Other adverse effects

Product:

Ozone-Depletion Potential : Remarks: Data available only for some components.

Components:

Polymer of ethene / hex-1-ene:

Ozone-Depletion Potential : Remarks: Data available only for some components.

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Recover or recycle if possible.
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.
- Do not dispose into the environment, in drains or in water courses
Waste product should not be allowed to contaminate soil or water.
- Disposal should be in accordance with applicable regional, national, and local laws and regulations.
Local regulations may be more stringent than regional or national requirements and must be complied with.
- Contaminated packaging : Remove all packaging for recovery or waste disposal.
Comply with any local recovery or waste disposal regulations.
-

SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)

Not regulated as a dangerous good **International Regulations**

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Maritime transport in bulk according to IMO instruments

Pollution category : Not applicable
Ship type : Not applicable
Product name : Not applicable

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Special precautions for user

Remarks	Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.
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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act *:

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ. **SARA**

302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Water Act

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

US State Regulations California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

The components of this product are reported in the following inventories:

TSCA : Listed

AIC : Listed

DSL : Listed

IECSC : Listed

ENCS : Listed

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KECI	:	Listed
NZIoC	:	Listed
PICCS	:	Listed
TCSI	:	Listed

SECTION 16. OTHER INFORMATION

Further information

NFPA Rating (Health, Fire, Reac- 0, 1, 0
tivity)

Full text of other abbreviations

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

ACGIH = American Conference of Governmental Industrial Hygienists

ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road

AICS = Australian Inventory of Chemical Substances

ASTM = American Society for Testing and Materials

BEL = Biological exposure limits

BTEX = Benzene, Toluene, Ethylbenzene, Xylenes

CAS = Chemical Abstracts Service

CEFIC = European Chemical Industry Council

CLP = Classification Packaging and Labelling

COC = Cleveland Open-Cup

DIN = Deutsches Institut für Normung

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

DSL = Canada Domestic Substance List

EC = European Commission

EC50 = Effective Concentration fifty

ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals

ECHA = European Chemicals Agency

EINECS = The European Inventory of Existing Commercial Chemical Substances

EL50 = Effective Loading fifty

ENCS = Japanese Existing and New Chemical Substances Inventory

EWC = European Waste Code

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GHS = Globally Harmonised System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer
IATA = International Air Transport Association
IC50 = Inhibitory Concentration fifty
IL50 = Inhibitory Level fifty
IMDG = International Maritime Dangerous Goods
INV = Chinese Chemicals Inventory
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics DMSO-extractables
KECI = Korea Existing Chemicals Inventory
LC50 = Lethal Concentration fifty
LD50 = Lethal Dose fifty per cent.
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading
LL50 = Lethal Loading fifty
MARPOL = International Convention for the Prevention of Pollution From Ships
NOEC/NOEL = No Observed Effect Concentration / No Observed Effect Level
OE_HP V = Occupational Exposure - High Production Volume
PBT = Persistent, Bioaccumulative and Toxic
PICCS = Philippine Inventory of Chemicals and Chemical Substances
PNEC = Predicted No Effect Concentration
REACH = Registration Evaluation And Authorisation Of Chemicals
RID = Regulations Relating to International Carriage of Dangerous Goods by Rail SKIN_DES = Skin Designation
STEL = Short term exposure limit
TRA = Targeted Risk Assessment
TSCA = US Toxic Substances Control Act TWA = Time-Weighted Average
vPvB = very Persistent and very Bioaccumulative

A vertical bar (|) in the left margin indicates an amendment from the previous version.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from our supplier

Sheet : Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

Revision Date : 10/05/2022

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

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material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN