

Product name: **POLYLAC® ABS**

Version 8

Revision Date: November 14, 2025
Print Date: November 14, 2025

Section 1. Identification of the substance/ mixture and of the company/ undertaking

1.1 Product identifier

Product name: **POLYLAC® ABS**

This safety data sheet pertains to the following products:

PA-707, PA-709, PA-709A, PA-709N, PA-709P, PA-709S, PA-709K, PA-716, PA-717C, PA-726, PA-726M, PA-727, PA-737, PA-746, PA-746H, PA-746M, PA-747, PA-747F, PA-747H, PA-747P, PA-747R, PA-747S, PA-749, PA-749S, PA-756, PA-756S, PA-756H, PA-757, PA-757N, PA-757H, PA-757F, PA-797, PA-757AB, PA-757 G70, PA-704 LRP

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Mixture used for the production of molded plastic articles

1.3 Details of the supplier of the Safety Data Sheet

Supplier: CHIMEI Corporation

Address: No. 398, Sec. 1, Zhongzheng Rd., Rende Dist., Tainan City, 717010, Taiwan

Telephone: +886 6 2663000 Ext. 1734

1.4 Emergency telephone number

Emergency telephone : +886 6 2663000 Ext. 1110/2110

Section 2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) N° 1272/2008 (CLP): Not classified as hazardous (polymeric state)

2.2 Label elements

Not labelled as hazardous

2.3 Other hazards

vPvB/PBT assessment: not available

Section 3. Composition/information on ingredients

3.1 Composition of the substance/ preparation

Substance or Preparation Substance
Content

CAS	Name	content
9003-56-9	Acrylonitrile-Butadiene-Styrene copolymer	> 98 %
-	Additives	≤ 2 %

Impurities Contributing to Hazard : None

Product name: **POLYLAC ® ABS**

Version 8

3.2 Additional information:

Preparation does not contain dangerous substances above limits that need to be mentioned in this section according to applicable legislation.

Reach Info:

	Registration No.
Acrylonitrile	01-2119474195-34-0045
Styrene	01-2119457861-32-0006 01-2119457861-32-0007 01-2119457861-32-0057 01-2119457861-32-0065 01-2119457861-32-0081
Buta-1,3-diene	01-2119471988-16-0044

Section 4. First-aid measures

4.1 Description of first aid measures

General notes: Remove affected persons from the danger area, at the same time ensuring your own safety. Remove all contaminated clothing immediately

Following inhalation: In case of gases evolving from melted resin, move subject to fresh air. Treat symptomatically

Following skin contact: In case of pellets or powder, wash with water. In case of smelt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice

Following eye contact: In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain.

In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary

Following ingestion: Induce vomiting. Rinse mouth with water. Seek medical advice if necessary

Self-protection of the first aider: -

4.2 Most important symptoms & effects both acute & delayed

Dust: Skin irritation, eye irritations and redness

4.3 Indication of any immediate medical attention and special treatment needed: -

Treat symptomatically.
(Decontamination, vital functions)

Section 5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing agents: Water, foam, dry chemical powder

For safety reasons unsuitable extinguishing agents: -

5.2 Special hazards arising from the substance or mixture: -

Product name: **POLYLAC ® ABS**

Version 8

Revision Date: November 14, 2025
Print Date: November 14, 2025

5.3 Advice for firefighters

Protective equipment: Self-contained breathing apparatus

Further measures: -

5.4 Additional information: -

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment & emergency procedures

Pellets or powder remained on ground may cause slipping

Wear protective equipment

Ensure adequate ventilation

Keep away from ignition sources

Keep unprotected persons away

6.2 Environmental precautions

Gather pellets and powder thoroughly to avoid birds or fishes taking from draining water.

Do not allow product to reach sewage system or water bodies. Inform respective authorities in case product reaches water, sewage system or soil

6.3 Methods and material for containment and cleaning up

Recovery if not contaminated or disposal

6.4 Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.

Section 7. Handling and storage

7.1 Precautions for safe handling

Protective measures: -

Measures to prevent fire: Prevent from fire around handling area

Measures to prevent aerosol and dust generation: maintain good housekeeping standards to prevent accumulation of dust. To avoid dust explosion resulting from the existence of powder, electrostatics eliminators and grounding should be fixed to such equipment as air transferring pipes, bag filters and hoppers. Use electrically conductive filters for bag filters.

Measures to protect the environment: -

Advice on general occupational hygiene: -

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions: Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Fire is inhibited around storage area.

Requirements for storage rooms and vessels: -

Suitable materials and coating: -

Product name: **POLYLAC ® ABS**

Version 8

Unsuitable materials or coatings: -

Further information on storage conditions: -

7.3 Specific end use(s)

Recommendations: -

Section 8. Exposure controls/personal protection

8.1 Control parameters

Exposure Limits: None established

8.2 Exposure control

Appropriate engineering controls: Install eyes washer and shower in the place of operation. Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits

Personal protection:

- Respiratory protection: Wear masks for cleaning molding machines
- Hand protection: Heat-insulating gloves when handling molten form
- Eye protection: Wear safety glasses for general purpose. Wear chemical goggles for cleaning molding machines
- Skin and body protection: Gloves necessary for handling melted resin
- Hygiene measures: Wash hands after handling

8.3 Environmental exposure controls

Product related measures to prevent exposure: None specific

Instruction measures to prevent exposure: None specific

Organizational measures to prevent exposure: None specific

Technical measures to prevent exposure: None specific

Environmental exposure controls: Do not allow product to reach sewage system or water bodies

Section 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	Physical state: solid, granulate
Odour	Odourless or negligible
Colour	Natural or whitish
Odour threshold	No data available
pH	Not applicable
Melting point / freezing point	Not applicable
Initial boiling point and boiling range	Not applicable
Flash point	>400°C
Evaporation rate	Not applicable
Flammability (solid, gas)	Not applicable
Upper/lower flammability or explosive limits	Not applicable
Vapour pressure	Not applicable
Vapour density	Not applicable
Relative density (H ₂ O=1)	1.03 - 1.10 g/cm ³
Bulk density	Not available
Solubility(ies)	Not soluble
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	>400 °C
Decomposition temperature	>280 °C
Viscosity	Not applicable
Explosive properties	Not explosive

Product name: **POLYLAC ® ABS**

Version 8

Revision Date: November 14, 2025

Print Date: November 14, 2025

Oxidizing properties	Not oxidizing
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9.2 Other safety information: -

Section 10. Stability and reactivity

10.1 Reactivity: Non-reactive under normal handling and storage conditions

10.2 Chemical stability: Stable under normal handling and storage conditions

10.3 Possible hazardous reaction: -

10.4 Conditions to avoid: Avoid excessive heat, flames and all sources of ignition

10.5 Incompatible materials: not applicable

10.6 Hazardous decomposition products: not applicable

Section 11. Toxicological information

11.1 Information on toxicological effects

Toxicological effects:

- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Lack of data. May cause irritations.
- Eye damage/irritation: Lack of data. May cause irritations.
- Sensitisation to the respiratory tract: Lack of data. Not to be expected
- Skin sensitisation: Lack of data. Not to be expected
- Germ cell mutagenicity/Genotoxicity: Lack of data. Not to be expected
- Carcinogenicity: Lack of data. Not to be expected
- Reproductive toxicity: Lack of data. Not to be expected
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Dusts: Irritating to eyes, respiratory system and skin.
- Specific target organ toxicity (repeated exposure): Lack of data.

Symptoms

- Dust: Can cause skin, eye and respiratory tract irritation.
- The melted product can cause severe burns.
- Thermal treatment, Processing:
- Irritating to eyes, respiratory system and skin.
- In case of ingestion: Swallowing may cause gastrointestinal irritation and pain of guts.

Section 12. Ecological information

12.1 Toxicity

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

12.2 Persistence and degradability

Further details:

Product name: **POLYLAC ® ABS**

Version 8

Revision Date: November 14, 2025

Print Date: November 14, 2025

- Biodegradation: Product is not readily biodegradable.
- The product is likely to persist in the environment.

Effects in sewage plants:

- In sewage treatment plants it may be separated mechanically.

12.3 Bioaccumulative potential

To avoid bioaccumulation plastics should not be disposed in the sea or in other water environments.

12.4 Mobility in soil

no data available

12.5 Results PBT & vPvB assessment

According to the revised Annex XIII of regulation (EC) 1907/2006 and (EC) 253/2011: No information available on the product as such

12.5 Other adverse effects:

General information: Do not allow to enter into ground-water, surface water or drains.

12.7 Additional information: -

Section 13. Disposal considerations

13.1 Waste treatment methods

Product / Packaging disposal: Dispose in accordance with the current local regulations.

Waste codes according to European Waste Catalogue: -

Waste treatment-relevant information: Inadequate incineration may generate toxic gases such as CO, HCN, AN and SM

Sewage disposal-relevant information: -

Other disposal recommendations: -

Product name: **POLYLAC ® ABS**

Version 8

Revision Date: November 14, 2025

Print Date: November 14, 2025

Section 14. Transport information

ADR/RID

14.1 UN number

Not applicable

14.2 UN proper shipping name

Proper Shipping Name: NOT REGULATED

14.3 Transport hazard class(es)

Not applicable

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Not considered environmentally hazardous based on available data

14.6 Special precautions for user

Special Provisions: no data available

Hazard identification No: no data available

ADNR / ADN

14.1 UN number

Not applicable

14.2 UN proper shipping name

Proper Shipping Name: NOT REGULATED

14.3 Transport hazard class(es)

Not applicable

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Not considered environmentally hazardous based on available data

14.6 Special precautions for user

no data available

IMDG

14.1 UN number

Not applicable

14.2 UN proper shipping name

Proper Shipping Name: NOT REGULATED

14.3 Transport hazard class(es)

Not applicable

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Not considered environmentally hazardous based on available data

14.6 Special precautions for user

EMS Number: Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

ICAO/IATA

14.1 UN number

Not applicable

14.2 UN proper shipping name

Proper Shipping Name: NOT REGULATED

14.3 Transport hazard class(es)

Product name: **POLYLAC ® ABS**

Version 8

Not applicable

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Not considered environmentally hazardous based on available data

14.6 Special precautions for user

no data available

Section 15. Regulatory information

15.1 Safety, health and environmental regulations /legislation specific for the substance or mixture

According to Article 5(b) of Entry 78, Annex XVII to Regulation (EC) No 1907/2006 (REACH), this product is a polymer in solid pellet form and not applied to the restriction:
Synthetic polymer microparticles, as synthetic polymer microparticles the physical properties of which are permanently modified during intended end use in such a way that the polymer no longer falls within the scope

Instructions for use and disposal (IFUD) according to Article 8 is provided to prevent the release of synthetic polymer microparticles to the environment:

Instructions for use and disposal (IFUD):

- Use this product only in closed or controlled industrial processes.
- Avoid any release of dust, granules, or pellets to the environment.
- Collect all material spills and residues for recycling or proper disposal.
- Do not wash into drains or allow release to soil or water.
- Dispose of waste according to local and national environmental regulations.
- Empty containers should be cleaned and disposed of as plastic waste.

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not yet required.

Section 16. Other information

16.1 Indication of changes

Version 1: First issue according to Regulations (EC) 1907/2006 (REACH) & 1272/2008 (CLP)

16.2 Abbreviations and acronyms

AGS	Ausschuss für Gefahrstoffe	LoW	List of Waste
AF	Assessment Factor	MARPOL	MARine POLLution
BCF	BioConcentration Factor	MIE	Minimum Ignition Energy
CAS	Chemical Abstract Service	N°EC	European Commission number
CMR	Carcinogenic, Mutagenic and Reprotoxic	NFPA	National Fire Protection Association
CSR	Chemical Safety Report	NIOSH	National Institute of Occupational Safety and Health
DFG	German Research Foundation	NOEC	No Obseved Effect Concentration
DNEL	Derived No Effect Level	NOELR	No Observed Effect Loading Rate
EC	European Commission	OECD	Organisation for Economic Co-operation and Development
EC50	Effective Concentration (required to induce a 50% effect)	OEL	Occupational Exposure Limit
EEC	European Economic Community	OSHA	Occupational Safety and Health Administration
EWC	European Waste Catalogue Code	PBT	Persistant Bioaccumulable Toxique

IDLH	Immediately Dangerous to Life or Health	PNEC	Previsible Non Effect Concentration
IBC	International Bulk Chemical	QSAR	Quantitative Structure-Activity Relationship
Koc	Soil/Water Partition Coefficient	STOT	Specific Target Organ Toxicity
Kow	Octanol/Water Partition Coefficient	TCLo	Toxic Concentration Low
LC50	Lethal Concentration 50	TDLo	Toxic Dose Low
LD50	Lethal Dose 50	UN	United Nations
LEL	Lower Explosive Limit	UVCB	Unknown or Variable Composition Complex Reaction Products, or Biological Materials
LL100	Lethal Loading	vPvB	very Persistent, very Bioaccumulative
LOEC	Lowest Observed Effect Concentration		

16.3 Key literature references and sources for data

<http://esis.jrc.ec.europa.eu/>
<http://echa.europa.eu/>
<http://gestis-en.itrust.de>

16.4 Training advice: -

16.5 Further information: According to the guidance version 2.0 for monomers and polymers from the European Chemicals Agency dated as of April 2012, the classification of the polymer takes into account the classification of all its constituents, such as unreacted monomers. These constituents in fact should be taken into account for classification of the polymer. This means that the same classification methods as for mixture should be applied to polymer substances.

In order to determine a classification for the studies about the water soluble fraction as well as the absorption should be performed on the polymer as such.

To the best of our knowledge and belief, the information contained herein is accurate and obtained from sources believed to be reliable. No representation is made that the information is complete or the material is suitable for all purposes. The final determination as to the suitability of the user's intended use of the material is the sole responsibility of the user. All materials may present unknown hazards even when used in common applications and accordingly, it is the sole responsibility of the user to understand and address all potential hazards, including those identified herein. The information set forth in Sections 11 and 12 reflects data available as of the date hereof. It is anticipated that such data will be updated.