

ExxonMobil™ EVA 7028FL.CC

Ethylene Vinyl Acetate Copolymer

Product Description

ExxonMobil™ EVA 7028FL.CC is an excellent coextrusion partner in extrusion coating, blown and cast film. Good adhesion onto OPP in coextrusion. This grade offers excellent opticals, low gel and a very low Seal Initiation Temperature in sealing applications. Processing Conditions Excellent results are obtained in extrusion coating at 200 °C (392°F) temperature range. Processing temperatures above 220°C (428°F) may cause resin degradation. ExxonMobil™ EVA 7028FL.CC should be fed into the extruder after LDPE of a similar or higher melt index. Machines should always be purged with LDPE or a suitable cleaning compound before shutdown.

General

Availability ¹	▪ Africa & Middle East	▪ Asia Pacific	▪ Europe
Additive	▪ Antiblock: No ▪ Slip: No	▪ Thermal Stabilizer: Yes ▪ Free Flowing Agent: No	
Applications	▪ Adhesive Lamination ▪ Adhesive Layer onto OPP ▪ Cling Layer ▪ Coextrusion Coating ▪ Compounding	▪ Extrusion Coating ▪ Extrusion Lamination ▪ High Frequency Sealing ▪ Industrial Packaging ▪ Injection Molding	▪ Masterbatch Base Resin ▪ Surface Protection Film ▪ Thermal Lamination
Revision Date	▪ 01/01/2018		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.951 g/cm ³	0.951 g/cm ³	ASTM D1505
Melt Index ² (190°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238
Vinyl Acetate Content	27.5 wt%	27.5 wt%	ExxonMobil Method
Peak Melting Temperature	161 °F	71 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	109 °F	43 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Modulus (0.20 in/min (5.0 mm/min))	2300 psi	16 MPa	ASTM D638
Tensile Strength at Break 20 in/min (500 mm/min)	1800 psi	12 MPa	ASTM D638
Elongation at Break (20 in/min (500 mm/min))	890 %	890 %	ASTM D638
Durometer Hardness			ASTM D2240
Shore A, 15 sec	80	80	
Shore D, 15 sec	25	25	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Molded properties were measured on 2 mm (78.7 mil) thick compression molded plaques prepared based on ASTM D4703 Procedure C (Tensile ASTM D638 : Type IV dumbbell, Hardness ASTM D2240 : 3 plied up disks) and 4 mm (157 mil) for VICAT.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² Value reported is an estimate based on ExxonMobil's correlation from melt flow rate data measured at other standard conditions, based on ASTM D 1238.

ExxonMobil™ EVA 7028FL.CC
Ethylene Vinyl Acetate Copolymer

For additional technical, sales and order assistance: [Contact Us](#)

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com